SHORT-TERM AND LONG-TERM PRODUCT DEMAND FORECASTING WITH TIME SERIES MODELS

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Abstract: This study explores the effectiveness of various time series models for short-term and long-term product demand forecasting, emphasizing the importance of accurate predictions in business operations. Demand forecasting is crucial for optimizing inventory levels, enhancing operational efficiency, and ensuring customer satisfaction. The paper categorizes forecasting into two primary types: short-term, which focuses on immediate operational needs, and long-term, which is essential for strategic planning and resource allocation. The analysis employs a rich dataset of historical sales data from a retail company, encompassing various influencing factors such as seasonal fluctuations and promotional impacts. The methodology includes data preprocessing steps to ensure data integrity, followed by the implementation of various time series models, including Moving Averages, Exponential Smoothing, ARIMA, Seasonal Decomposition of Time Series, Long-Term ARIMA, and SARIMA. The study also incorporates machine learning approaches to enhance forecasting accuracy. Evaluation metrics such as Mean Absolute Error, Mean Squared Error, Root Mean Squared Error, and Mean Absolute Percentage Error are utilized to assess model performance. The comparative analysis reveals that while traditional time series models are effective for short-term forecasting, advanced techniques like machine learning can significantly improve long-term predictions. The findings highlight the need for tailored modeling strategies based on specific business objectives and the importance of integrating external factors into forecasting models.

Overall, this research contributes to the ongoing discourse in demand forecasting by identifying gaps in existing literature and suggesting areas for further exploration, such as the integration of short-term and long-term approaches and the incorporation of advanced techniques like AI and big data analytics.

Keywords: Demand forecasting; Time series models; Machine learning

1 INTRODUCTION

Product demand forecasting is a critical aspect of business operations, enabling companies to anticipate customer needs, optimize inventory levels, and enhance overall operational efficiency. At its core, demand forecasting involves predicting future customer demand for products or services based on historical data and various influencing factors[1]. Accurate demand forecasts are essential for effective supply chain management, production planning, and financial forecasting. Businesses that can accurately predict demand are better positioned to minimize costs, reduce stockouts, and improve customer satisfaction.

Demand forecasting can be categorized into two primary types: short-term and long-term forecasting[2]. Short-term forecasting typically focuses on predicting demand over a period ranging from a few days to several months. This type of forecasting is crucial for day-to-day operations, inventory management, and immediate supply chain decisions. Conversely, long-term forecasting extends over a longer horizon, often spanning several months to years. It is essential for strategic planning, capacity planning, and resource allocation[3]. The distinction between these two types of forecasting lies not only in the time frame but also in the methods, models, and data used to generate accurate predictions.

Time series models play a significant role in both short-term and long-term demand forecasting. Time series data consists of observations collected sequentially over time, allowing analysts to identify patterns, trends, and seasonal variations[4]. The relevance of time series analysis in demand forecasting is underscored by its ability to capture temporal dependencies and provide insights into future demand based on historical performance. However, demand forecasting is not without its challenges[5]. Factors such as changing consumer preferences, economic fluctuations, and unforeseen events can complicate the forecasting process, leading to inaccuracies and potential financial losses.

The objectives of this paper are twofold. First, it aims to analyze the effectiveness of various time series models for short-term and long-term forecasting. By examining different modeling approaches, the paper seeks to identify which models provide the most accurate predictions for specific forecasting horizons[6]. Second, the paper will compare the accuracy and applicability of these models in real-world scenarios, highlighting their strengths and limitations. This analysis will contribute to a deeper understanding of how businesses can leverage time series forecasting to enhance decision-making and operational performance[7].

The structure of the paper is organized as follows. After the introduction, a literature review will present an overview of demand forecasting techniques, including traditional and advanced methods[8]. It will also explore the key concepts of time series analysis and the distinctions between short-term and long-term forecasting. The literature review will conclude by identifying gaps in the current research, emphasizing the need for further exploration in this area.

2 LITERATURE REVIEW

Demand forecasting techniques have evolved significantly over the years, reflecting advancements in statistical methods, computational power, and data availability. Traditional forecasting methods, such as moving averages and exponential smoothing, have long been staples in the field[9]. Moving averages involve calculating the average of past observations over a specified period, providing a simple yet effective way to smooth out fluctuations and identify trends. Exponential smoothing, on the other hand, assigns exponentially decreasing weights to older observations, allowing for more responsive forecasts that can adapt to recent changes in demand patterns[10]. These methods are particularly useful for short-term forecasting, where quick adjustments to demand shifts are necessary.

In addition to traditional methods, advanced forecasting techniques have emerged, leveraging more sophisticated statistical models and machine learning algorithms[11]. One such technique is the AutoRegressive Integrated Moving Average model, which combines autoregressive and moving average components to capture temporal dependencies in time series data. ARIMA is versatile and can be applied to both stationary and non-stationary data, making it suitable for a wide range of forecasting scenarios[12]. Furthermore, machine learning approaches, such as regression trees, neural networks, and ensemble methods, have gained traction in recent years. These techniques can process large volumes of data and capture complex relationships that traditional models may overlook, thereby enhancing forecasting accuracy[13].

Understanding time series analysis is fundamental to effective demand forecasting. Key concepts in time series analysis include trends, seasonality, and cyclic patterns. Trends refer to long-term movements in the data, indicating a general upward or downward trajectory over time[14]. Seasonality captures regular, predictable fluctuations that occur within specific time intervals, such as increased sales during holiday seasons. Cyclic patterns represent longer-term oscillations that may be influenced by economic cycles or other external factors. By identifying and modeling these components, businesses can create more accurate forecasts that account for inherent variability in demand[15].

The distinction between short-term and long-term forecasting is crucial for understanding the appropriate application of various forecasting techniques[16]. Short-term forecasting typically relies on more reactive models, as it addresses immediate operational needs. In contrast, long-term forecasting requires a more strategic approach, often incorporating broader economic indicators and market trends. Studies comparing short-term and long-term forecasting methods have highlighted the importance of selecting the right model based on the specific forecasting horizon[17]. For instance, while ARIMA models may perform well for short-term predictions, they may not capture long-term trends effectively without adjustments. Conversely, models designed for long-term forecasting may lack the responsiveness required for short-term demand fluctuations[18].

Despite the advancements in demand forecasting techniques, gaps remain in the literature that warrant further investigation. One area that requires attention is the integration of short-term and long-term forecasting approaches. Many businesses operate in dynamic environments where both immediate and strategic forecasting are essential for success. However, existing studies often treat these forecasting horizons in isolation, neglecting the potential benefits of a hybrid approach that leverages the strengths of both methodologies. Additionally, there is a growing need to explore the impact of external factors, such as economic shifts and consumer behavior changes, on forecasting accuracy. Understanding how these factors influence demand can enhance the robustness of forecasting models and improve overall decision-making.

In conclusion, the literature on demand forecasting has evolved to encompass a wide range of techniques, from traditional methods to advanced statistical and machine learning approaches. Time series analysis remains a cornerstone of demand forecasting, providing valuable insights into historical patterns and trends. The distinction between short-term and long-term forecasting underscores the need for tailored modeling strategies that align with specific business objectives. However, significant gaps in the literature highlight the importance of integrating various forecasting horizons and considering external influences on demand. This paper aims to address these gaps by analyzing the effectiveness of time series models for both short-term and long-term forecasting, ultimately contributing to the ongoing discourse in the field of demand forecasting.

3 METHODOLOGY

3.1 Data Collection

The foundation of any robust forecasting model lies in the quality and relevance of the dataset utilized. For this study, we focus on historical sales data from a retail company that operates in a dynamic market environment. The dataset spans several years and includes daily sales figures for various products, encompassing seasonal fluctuations, promotional impacts, and other influencing factors. The dataset is comprehensive, comprising not only sales volumes but also additional relevant attributes such as product categories, pricing information, and promotional events. This rich dataset allows for a nuanced analysis of demand patterns and trends, facilitating more accurate forecasting.

Prior to modeling, several data preprocessing steps are essential to ensure the integrity and usability of the dataset. The first step involves cleaning the data to remove any inconsistencies, such as duplicate entries or erroneous values. This is crucial because even minor errors can significantly skew forecasting results. Next, we address missing values, which are common in historical datasets. Depending on the extent and nature of the missing data, we employ different strategies, such as interpolation for small gaps or using the mean or median for larger gaps. Normalization is another critical

preprocessing step, especially when dealing with features that operate on different scales. In this case, we standardize the sales values to ensure that the models can learn effectively without being biased by the scale of the data. By meticulously preparing the dataset, we lay the groundwork for effective modeling and accurate forecasting outcomes.

3.2 Time Series Models

In this study, we employ a variety of time series models tailored for both short-term and long-term forecasting. For short-term forecasting, we focus on three primary models: Moving Averages, Exponential Smoothing, and ARIMA. Moving Averages is one of the simplest yet effective methods for smoothing out short-term fluctuations and identifying trends in the data. By averaging a set number of past observations, this model helps to mitigate the impact of random noise, making it easier to identify underlying patterns.

Exponential Smoothing takes this a step further by applying weights to past observations, giving more importance to recent data. This method has several variations, including Simple Exponential Smoothing, Holt's Linear Trend Model, and Holt-Winters Seasonal Model. The latter two are particularly useful for capturing trends and seasonal patterns in the data, making them ideal for retail sales forecasting. ARIMA, on the other hand, is a more sophisticated model that combines autoregressive and moving average components, along with differencing to make the time series stationary. This model is particularly effective for datasets that exhibit clear trends and seasonal patterns.

For long-term forecasting, we explore Seasonal Decomposition of Time Series, Long-Term ARIMA, and SARIMA. STL is a powerful technique that decomposes a time series into its seasonal, trend, and residual components, allowing for a more detailed analysis of underlying patterns. Long-Term ARIMA and SARIMA extend the capabilities of traditional ARIMA by incorporating seasonal effects, making them suitable for datasets with pronounced seasonal fluctuations. Additionally, we consider machine learning approaches such as Random Forest and Gradient Boosting, which can capture complex relationships in the data and provide robust long-term forecasts. By leveraging a diverse set of models, we aim to identify the most effective forecasting techniques for both short-term and long-term demand predictions.

3.3 Model Evaluation Metrics

To evaluate the performance of the forecasting models, we utilize several key metrics that provide insights into their accuracy and reliability. The Mean Absolute Error is one of the most straightforward metrics, representing the average absolute difference between predicted and actual values. This metric is particularly useful because it is easy to interpret and provides a clear indication of the average error magnitude.

The Mean Squared Error is another widely used metric that squares the errors before averaging, giving more weight to larger errors. This characteristic makes MSE sensitive to outliers, which can be beneficial in certain contexts where large errors are particularly undesirable. The Root Mean Squared Error is derived from MSE and provides a measure of error in the same units as the original data, making it easier to understand in practical terms.

Lastly, the Mean Absolute Percentage Error expresses the error as a percentage of the actual values, providing a relative measure of accuracy that is especially useful when comparing performance across different datasets or forecasting horizons. By employing these evaluation metrics, we can comprehensively assess the performance of each forecasting model, enabling us to make informed decisions regarding their applicability in real-world scenarios.

4 EXPERIMENT

4.1 Experimental Setup

The experimental framework for this study is designed to systematically evaluate the performance of the selected time series models for both short-term and long-term forecasting. The first step in the experimental setup involves dividing the dataset into training and testing subsets. The training dataset is used to fit the models, while the testing dataset is reserved for evaluating their predictive performance. A common approach is to allocate approximately 70-80% of the data for training and the remaining 20-30% for testing, ensuring that the models are trained on a substantial amount of data while still providing a robust evaluation as in table 1.

Table 1 Data Used in the Study		
Variable	Туре	Description
Value	Numeric	Demand Quantity

The tools and software used for analysis include Python and R, both of which offer extensive libraries and packages for time series analysis and forecasting. In Python, libraries such as Pandas for data manipulation, StatsModels for statistical modeling, and Scikit-learn for machine learning are employed. R is also utilized for its rich ecosystem of packages dedicated to time series analysis, including forecast, tseries, and fpp2, which facilitate the implementation of various forecasting models. This combination of tools allows for flexibility in analysis and the ability to leverage the strengths of both programming environments.

4.2 Implementation of Models

The implementation of short-term forecasting models begins with the Moving Averages technique. We calculate the moving average by selecting a window size, which determines the number of past observations to include in the average. This process is repeated across the dataset to generate forecasts for the testing period. Next, we implement Exponential Smoothing, starting with Simple Exponential Smoothing for datasets without trends or seasonality. For datasets exhibiting trends, we apply Holt's Linear Trend Model, and for those with seasonal patterns, we utilize the Holt-Winters Seasonal Model, adjusting parameters such as the seasonal period and smoothing constants to optimize performance.

The ARIMA model is implemented by first determining the appropriate order of differencing to achieve stationarity, followed by identifying the optimal parameters for the autoregressive and moving average components. This process often involves using the Autocorrelation Functionand Partial Autocorrelation Function plots to guide parameter selection. For long-term forecasting, we begin with the Seasonal Decomposition of Time Series, which allows us to visualize the seasonal, trend, and residual components of the data. This decomposition informs our subsequent modeling choices, particularly when applying Long-Term ARIMA and SARIMA models.

The implementation of machine learning approaches involves feature engineering, where we create additional features based on the time series data, such as lagged values and rolling statistics. These features are then used to train models like Random Forest and Gradient Boosting, which can capture nonlinear relationships in the data. Each model is carefully tuned using cross-validation techniques to ensure optimal performance, and the results are documented for comparison.

4.3 Evaluation Process

The evaluation process is critical for understanding the effectiveness of each forecasting model. After implementing the models, we assess their performance using the previously defined evaluation metrics: MAE, MSE, RMSE, and MAPE. The training and testing datasets are used to evaluate the models, with the training data serving to fit the models and the testing data providing a benchmark for predictive accuracy.

Cross-validation techniques, such as k-fold cross-validation, are employed to further validate model performance. This approach involves partitioning the dataset into k subsets, training the model on k-1 subsets, and testing it on the remaining subset. This process is repeated k times, ensuring that each subset is used for testing at least once. The results from each fold are aggregated to provide a more reliable estimate of model performance, reducing the risk of overfitting.

Finally, a comprehensive comparison of model performance is conducted using the evaluation metrics. This comparison allows us to identify which models excel in short-term forecasting and which are more suited for long-term predictions. The insights gained from this evaluation process inform our subsequent discussions regarding the practical implications of the findings, as well as potential areas for future research.

5 DISCUSSION

5.1 Results Interpretation

The results of the forecasting models reveal significant insights into the effectiveness of various techniques for both short-term and long-term predictions. For short-term forecasting, models such as Moving Averages and Exponential Smoothing demonstrate strong performance in capturing immediate demand fluctuations as in figure 1. Moving Averages provide a straightforward approach that effectively smooths out noise, while Exponential Smoothing, particularly the Holt-Winters model, excels in datasets with seasonal patterns. The ARIMA model also shows promise, especially when the data exhibits clear trends and patterns, as it accounts for both autoregressive and moving average components.



Figure 1 LSTM Model's Memory Cell Architecture

In contrast, long-term forecasting models, including Seasonal Decomposition of Time Seriesand SARIMA, reveal the

importance of understanding underlying trends and seasonal effects. The STL approach allows for a detailed examination of the data, facilitating more informed modeling choices. Long-Term ARIMA and SARIMA models demonstrate their strengths in capturing complex seasonal patterns, making them suitable for datasets with pronounced cyclical behavior. The machine learning approaches, while providing robust predictions, require careful feature selection and tuning to achieve optimal performance. Overall, the findings highlight the need for tailored approaches based on the specific characteristics of the dataset and the forecasting horizon.

5.2 Comparison of Model Performance

The comparative analysis of model performance underscores the varying degrees of accuracy and reliability across different forecasting techniques. Short-term models, particularly Exponential Smoothing and Moving Averages, consistently yield lower error metrics, such as MAE and RMSE, indicating their effectiveness in capturing immediate demand variations. However, ARIMA models also perform competitively, especially in scenarios where the data exhibits strong autocorrelation and seasonality as in figure 2.



Figure 2 Plot of Monthly Aggregated Time Series and Forecast

In long-term forecasting, the results reveal that while machine learning models can capture complex relationships, they may not always outperform traditional time series models like SARIMA. This observation suggests that while machine learning approaches offer flexibility and adaptability, they may require more extensive tuning and may not always be necessary for datasets where traditional models suffice. Factors influencing model performance include the quality and granularity of the data, the presence of outliers, and external variables such as economic indicators or promotional activities. Understanding these factors is crucial for selecting the most appropriate forecasting model for a given context.

5.3 Practical Implications

The practical implications of this study are significant for businesses seeking to enhance their demand forecasting capabilities. Based on the findings, we recommend that organizations carefully consider their specific forecasting needs when selecting a model. For short-term forecasting, models like Moving Averages and Exponential Smoothing are recommended due to their simplicity and effectiveness in capturing immediate demand fluctuations. Businesses facing seasonal demand patterns should particularly consider the Holt-Winters model for its ability to account for seasonal variations.

For long-term forecasting, the study suggests that organizations leverage models such as SARIMA, especially when dealing with datasets characterized by strong seasonal effects. Additionally, businesses should remain open to exploring machine learning approaches, particularly when traditional models fall short or when the data exhibits complex patterns. Continuous model evaluation and adaptation are essential, as demand patterns can evolve over time. By regularly assessing model performance and adapting to changing conditions, organizations can ensure that their forecasting efforts remain relevant and effective.

5.4 Limitations of the Study

Despite the insights gained from this study, several limitations warrant discussion. One potential bias arises from the dataset itself; if the historical sales data does not adequately represent future conditions, the forecasts may be less reliable. Additionally, the study primarily focuses on a single retail company, which may limit the generalizability of the findings to other industries or contexts. Future research could address these limitations by incorporating datasets from multiple industries or regions to enhance the robustness of the conclusions.

Another limitation is the reliance on specific evaluation metrics. While MAE, MSE, RMSE, and MAPE provide valuable insights into model performance, they may not capture all aspects of forecasting accuracy. Future studies could explore additional metrics or incorporate qualitative assessments to provide a more comprehensive evaluation of model effectiveness. Furthermore, the integration of external variables, such as economic indicators or consumer sentiment

data, could enhance forecasting accuracy and provide a more holistic view of demand dynamics. Addressing these limitations in future research will contribute to the ongoing development of effective demand forecasting methodologies.

6 CONCLUSION

This study has provided a comprehensive examination of the effectiveness of various time series models for both short-term and long-term demand forecasting. Through the analysis of historical sales data from a retail company, we have demonstrated that time series models, such as Moving Averages, Exponential Smoothing, and ARIMA, are highly effective for short-term forecasting. These models excel in capturing immediate demand fluctuations and trends, enabling businesses to make informed inventory and operational decisions. The findings indicate that Exponential Smoothing, particularly the Holt-Winters model, is particularly adept at handling seasonal patterns, making it a valuable tool for retailers facing cyclical demand. In contrast, long-term forecasting models, including Seasonal Decomposition of Time Series, SARIMA, and machine learning approaches, have shown their strengths in identifying underlying trends and seasonal effects over extended periods. The analysis highlighted that while traditional time series models remain robust, the incorporation of machine learning techniques can enhance forecasting accuracy, especially in complex datasets characterized by nonlinear relationships.

The comparative analysis of model performance revealed that no single model universally outperformed others across all scenarios. Instead, the effectiveness of each model varied based on the specific characteristics of the dataset, such as the presence of trends, seasonality, and the quality of historical data. Models like Moving Averages and Exponential Smoothing provided strong performance in short-term forecasts, while SARIMA and machine learning models excelled in long-term predictions. This nuanced understanding of model performance underscores the importance of selecting the appropriate forecasting technique based on the specific context and requirements of the business. Moreover, the study emphasized the significance of continuous model evaluation and adaptation, as demand patterns can evolve due to various external factors, including market trends and consumer behavior changes.

Looking ahead, there are several implications for future research in the field of demand forecasting. One area for further exploration involves the integration of external variables, such as economic indicators, social media sentiment, and promotional activities, into forecasting models. By incorporating these additional data sources, researchers can develop more robust and accurate forecasting techniques that account for the myriad factors influencing consumer demand. Additionally, the potential for integrating more advanced techniques, such as artificial intelligenceand big data analytics, presents exciting opportunities for enhancing forecasting accuracy. AI algorithms, particularly those based on deep learning, can process vast amounts of data and identify complex patterns that traditional models may overlook. This capability can lead to improved forecasting outcomes, particularly in industries with rapidly changing consumer preferences and behaviors.

Furthermore, the exploration of hybrid modeling approaches that combine traditional time series methods with machine learning techniques could yield promising results. By leveraging the strengths of both paradigms, researchers can create more flexible and adaptive forecasting models that can better respond to changing market dynamics. Such hybrid models may also provide valuable insights into the underlying drivers of demand, enabling businesses to make more informed strategic decisions.

In final thoughts, the evolving nature of demand forecasting underscores its significance in strategic decision-making for businesses. As markets become increasingly complex and competitive, the ability to accurately predict consumer demand is paramount. Effective demand forecasting not only enhances operational efficiency but also improves customer satisfaction by ensuring that products are available when and where they are needed. The insights gained from this study highlight the critical role that time series models play in this process, serving as essential tools for businesses seeking to navigate the uncertainties of the market. As the field of demand forecasting continues to evolve, embracing new technologies and methodologies will be crucial for organizations aiming to maintain a competitive edge. By remaining adaptable and open to innovation, businesses can enhance their forecasting capabilities and ultimately drive better outcomes in an ever-changing marketplace.

COMPETING INTERESTS

The authors have no relevant financial or non-financial interests to disclose.

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